# **PISeca Capacitive Sensors**

### Single-Electrode Sensors with Excellent Position Resolution



## **D-510**

- Noncontact distance measuring
- Absolute position sensing
- Vibration measuring
- Subnanometer resolution
- Flexible measuring range
- Easy integration

#### Highest accuracy and long lifetime due to capacitive position sensors

In conjunction with the electronics for signal processing, a resolution can be reached in the subnanometer range for quasistatic applications. The bandwidth can be increased up to 10 kHz for high dynamics applications, where a resolution in the 1 nm range can still be reached. The linearity error is under 0.1 %.

#### Easy handling and integration

All PISeca sensor heads are equipped with a LEMO connector for easy mounting and replacement. The uniform shaft thickness ensures compatibility and flexibility. The cable for connecting to the evaluation electronics is available in several variants and must therefore be ordered separately.

#### Customized versions / two-electrode sensors

In addition to the standard sensors listed here, PI offers a series of application-specific custom versions where, for example, the measuring range, geometry, or material are adapted to customer requirements. Customized electronics are also available.

The two-electrode sensors in the D-100 series are available for the highest demands on linearity and resolution.

#### **Application fields**

Industry and research. Semiconductor manufacturing and inspection. Nanometrology. Active vibration absorbers. Precision machining.

Sensor	Unit	D-510.021	D-510.051	D-510.101
Temperature stability	nm/K	-	53	-
Sensor type		Single electrode, capacitive	Single electrode, capacitive	Single electrode, capacitive
Nominal measuring range	μm	20	50	100
Linearity error in the nomi- nal measuring range	%	0.2	0.1	0.1
Smallest measuring gap in the nominal measuring range	μm	10	25	50
Largest measuring gap in the 5-times extended measuring range	μm	150	375	750
Static resolution in the nomi- nal measuring range, RMS	%	<0.001	<0.001	<0.001
Dynamic resolution in the nominal measuring range, RMS	%	0.002	0.002	0.002
Sensor active area	mm²	11.2	27.9	56.1



Miscellaneous	Unit	D-510.021	D-510.051	D-510.101
Operating temperature ran- ge	°C	-20 to 100	-20 to 100	-20 to 100
Overall mass	g	8	10	16
Suitable connecting cable		D-891.01E, D-891.02E, D-891.01A, D-891. 02A	D-891.01E, D-891.02E, D-891.01A, D-891. 02A	D-891.01E, D-891.02E, D-891.01A, D-891. 02A
Material		Stainless steel	Stainless steel	Stainless steel
Recommended evaluation electronics		E-852.10, E-852.10A1, E-711.SE3	E-852.10, E-852.10A1, E-711.SE3	E-852.10, E-852.10A1, E-711.SE3

Nominal measuring range and measuring gaps: Extended measuring range available with E-852.10, two measuring ranges are calibrated respectively. Extension factors: 1, 2, 2. 5, 5. Static resolution: Bandwidth 10 Hz with E-852 evaluation electronics. Dynamic resolution: Bandwidth 10 kHz with E-852 evaluation electronics.

#### Tolerances:

Linearity error in the nominal measuring range: max. Dynamic resolution in the nominal measuring range, RMS: max. Overall mass: ±5 %

## Drawings / Images



D-510.021, D-510.051, and D-510.101, dimensions in mm. Connector: LEMO FFC00.650.CLA.543, triaxial. The sensor's active area is marked by the hatched area in the center of the sensor.



## Drawings / Images



D-510.021: Easy to mount due to LEMO connector

## **Order Information**

### D-510.021

PISeca capacitive single-electrode sensor, 8 mm diameter, 20 µm nominal measuring range

### D-510.051

PISeca capacitive single-electrode sensor, 12 mm diameter, 50 µm nominal measuring range

### D-510.101

PISeca capacitive single-electrode sensor, 20 mm diameter, 100 µm nominal measuring range